

#### **SUBMITTAL SHEET**

JOB NAME		ITEM TAG
JOB LOCATION		PART NUMBER
CONTRACTOR	DATE	
ENGINEER APPROVAL	DATE	

## **BRASS NON-RISING STEM GATE VALVE**

## TS-401

Ideal for residential or commercial potable water applications

Durable, all-brass body construction and heavy cast iron handwheel

Electric-induction furnace casting process optimizes molten brass
temperatures, resulting in superior cast body and bonnet components
Inserted bonnet with large stem packing and forged packing nut

Full-flow waterway reduces pressure drop, permitting consistent flow

Non-rising stem design is compact and reliable

Solid, fully-guided disc-wedge opens completely out of the flow path Integral seats are precision-ground to match each disc-wedge

#### Working Pressure, Non Shock (PSI)

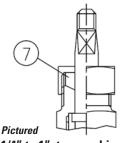
Cold working pressure (CWP): 200 ps

Saturated steam (WSP): Not suitable for steam service

- Truesdail Labs Certified to ANSI / NSF Standard 61-8
- End connections comply with ANSI / ASME B1.20.1 and ASME B16.18
- Manufactured in an ISO accredited facility

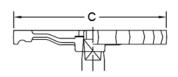






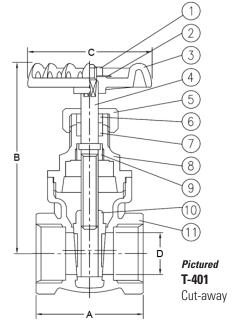
1/4" to 1"stem packing detail

Cut-away



**Pictured 4" T-401 handwheel**Cut-away

	PART	MATERIAL	SPECIFICATION	
	Handwheel nut	Cadmium plated steel	AISI 1010	
	Identification disc	Aluminum	ASTM B209-1100	
3	Handwheel	Cast iron	ASTM A48 Class 35	
4	Stem	Brass, free-cutting	ASTM B16 UNS C36000	
		Forged Brass sizes 1-1/4" to 4" only	ASTM B124 UNS C37700	
5	Packing nut	Brass, free-cutting	ASTM B16 UNS C36000	
		Cast Brass sizes 1-1/4" to 4" only	ASTM B584 UNS C85700	
6	Packing gland follower sizes 1-1/4" to 4" only	Brass, free-cutting	ASTM B16 UNS C36000	
7	Stem packing	NBR (Buna-N) rubber	Commercial grade: N81U	
}	Bonnet	Cast Brass	ASTM B584 UNS C85700	
)	Stem locknut	Brass, free-cutting	ASTM B16 UNS C36000	
10	Disc wedge	Forged Brass	ASTM B124 UNS C37700	
		Cast Brass sizes 2-1/2" to 4" only	ASTM B584 UNS C85700	
11	Body	Cast Brass	ASTM B584 UNS C85700	



DIMENSIONS							
Size	A (IPS)	A (Swt)	В	С	D	Wt (lb.) IPS	Wt (lb.) Swt
1/4"	1.61	-	2.76	2.13	0.39	0.6	-
3/8"	1.61	-	2.76	2.13	0.39	0.56	-
1/2"	1.69	1.77	2.84	2.13	0.50	0.62	0.58
3/4"	1.85	2.32	3.31	2.13	0.75	0.82	0.76
1"	2.13	2.76	3.86	2.40	0.95	1.24	1.17
1-1/4"	2.40	2.87	4.57	3.03	1.25	1.84	1.67
1-1/2"	2.56	3.27	4.92	3.03	1.48	2.21	2.06
2"	2.84	3.90	6.02	3.27	1.94	3.22	3.52
2-1/2"	3.50	4.61	7.32	4.13	2.48	6.67	6.17
3"	3.98	5.20	8.74	5.12	2.95	9.92	9.48
4"	4.57	-	10.16	6.77	3.62	17.48	-
4"	4.57	-	10.16	6.77	3.62	17.48	-





### **SUBMITTAL SHEET**

JOB NAME		ITEM TAG
JOB LOCATION		PART NUMBER
CONTRACTOR	DATE	
ENGINEER APPROVAL	DATE	

# **LEAD FREE BRASS NON-RISING STEM GATE VALVE**

## T/S-401 NO-LEAD

Lead-free design is suitable for all California and Vermont potable water installations

Durable, all-brass body construction

Full-flow waterway reduces pressure drop

Non-rising stem design is compact and reliable

Solid, fully-guided disc-wedge opens completely out of the flow path Integral seats are precision-ground to match each disc-wedge

Working Pressure, Non-Shock (PSI) Cold Water, Oil, Gas: 200 CWP

Saturated Steam: Not suitable for steam service

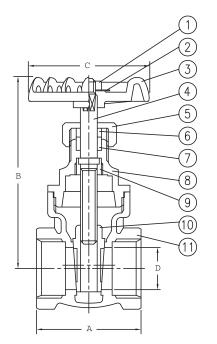
M	MATERIAL SPECIFICATION						
	PART	MATERIAL	SPECIFICATION				
1	Handwheel nut	Cadmium plated steel	AISI 1010				
2	Identification disc	Aluminum	ASTM B209-1100				
3	Handwheel	Cast iron	ASTM A48 Class 35				
4	Stem	Lead-free forged brass	Lead-free bismuth/boride alloy				
5	Packing nut	Brass	ASTM B16 UNS C36000				
6	Packing gland follower (sizes 1-1/4" to 2" only)	Brass	ASTM B16 UNS C36000				
7	Stem packing	NBR (Buna-N) rubber	Commercial grade: N81U				
8	Bonnet	Lead-free cast brass	Lead-free bismuth/boride alloy				
9	Stem locknut	Lead-free forged brass	Lead-free bismuth/boride alloy				
10	Disc wedge	Lead-free cast brass	Lead-free bismuth/boride alloy				
11	Body	Lead-free cast brass	Lead-free bismuth/boride alloy				

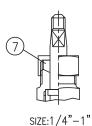
DIME	DIMENSIONS							
Size	A (IPS)	A (Swt)	В	С	D	Wt (lb.) IPS	Wt (lb.) Swt	
1/4"	1.61		2.76	2.13	0.39	0.6		
3/8"	1.61		2.76	2.13	0.39	0.56		
1/2"	1.69	1.77	2.84	2.13	0.50	0.62	0.58	
3/4"	1.85	2.32	3.31	2.13	0.75	0.82	0.76	
1"	2.13	2.76	3.86	2.40	0.95	1.24	1.17	
1-1/4"	2.40	2.87	4.57	3.03	1.25	1.84	1.67	
1-1/2"	2.56	3.27	4.92	3.03	1.48	2.21	2.06	
2"	2.84	3.90	6.02	3.27	1.94	3.22	3.52	

- Complies with California and Vermont no-lead requirements: IAPMO file number 6372
- UPC/IAPMO certified to ANSI/NSF Standard 61 Annex G
- End connections comply with ANSI/ASME B1.20.1 and ASME B16.18
- Manufactured in an ISO accredited facility









**Pictured T-401 No Lead**Cut away view